



**Certifications:** Fan shall be manufactured at an ISO 9001 certified facility. Fan shall be listed by Underwriters Laboratories (UL 762) and UL listed for Canada (cUL 762). Fan shall bear the AMCA Certified Ratings Seal for Sound and Air Performance.

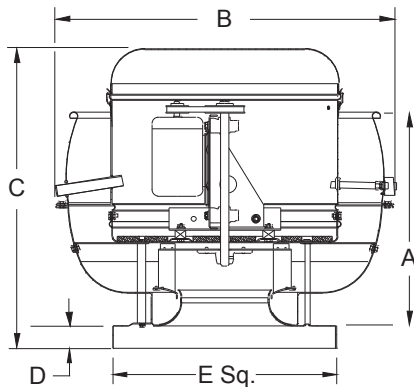
**Construction:** Fan shall be of bolted and welded construction utilizing corrosion resistant fasteners. The spun aluminum structural components shall be constructed of minimum 16 gauge marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have a one piece inlet spinning and continuously welded curb cap corners for maximum leak protection. The windband shall have a rolled bead for added strength. A two piece top cap shall have stainless steel quick release latches to provide access into the motor compartment without the use of tools. An external wiring compartment with integral conduit chase shall be provided into the motor compartment to facilitate wiring connections. The motor, bearings and drives shall be mounted on a minimum 14 gauge steel power assembly, isolated from the unit structure with solid vibration isolators. These components shall be enclosed in a weather-tight compartment, separated from the exhaust airstream. A one-inch thick, three pound density foil back heat shield shall be utilized to protect the motor and drive components from excessive heat. Lifting lugs shall be provided to help prevent damage from improper lifting.

**Wheel:** Wheel shall be centrifugal backward inclined, constructed of 100 percent aluminum, including a precision machined cast aluminum hub. Wheel inlet shall overlap an aerodynamic aluminum inlet cone to provide maximum performance and efficiency. Wheel shall be balanced in accordance with AMCA Standard 204-05, Balance Quality and Vibration Levels for Fans.

**Motor:** Motor shall be NEMA design B with class B insulation rated for continuous duty and furnished at the specified voltage, phase and enclosure.

**Bearings:** Bearings shall be designed and individually tested specifically for use in air handling applications. Construction shall be heavy duty regreasable ball type in a cast iron pillowblock housing selected for a minimum L50 life in excess of 200,000 hours at maximum cataloged operating speed.

**Belts and Drives:** Belts shall be oil and heat resistant, static conducting. Drives shall be precision machined cast iron type, keyed and securely attached to the wheel and motor shafts. Drives shall be sized for 150 percent of the installed motor horsepower. The variable pitch motor drive must be factory set to the specified fan RPM.



**VCR / VCR-HP / VCR-XP Dimensions**

Size	A	B	C			D	E Sq.	Roof Opening Square*	Ship. Wt.
			VCR	VCR-HP	VCR-XP				
100	12-1/2	25-1/4	20-3/16	-	-	2	18	13-1/2	30
120	19-1/16	30-3/16	28-1/4	-	-	2	20	15-1/2	61
135	19-1/16	30-3/16	28-5/8	-	-	2	20	15-1/2	66
150	20-15/16	34-11/16	30-1/4	27-1/2	-	2	24	19-1/2	77
165	20-15/16	34-11/16	30-3/4	27-3/4	26-11/16	2	24	19-1/2	83
180	24-13/16	39-7/16	35-7/8	33-3/8	31-9/16	3	30	25-1/2	100
195	24-13/16	39-7/16	36-3/8	33-1/2	32-1/8	3	30	25-1/2	110
210	25-15/16	45-1/4	38-3/8	35-3/8	32-3/4	3	30	25-1/2	220
225	25-15/16	45-1/4	38-1/8	35-1/2	33-5/16	3	30	25-1/2	242
245	28-1/2	49-1/4	41-1/16	37-5/16	34-1/16	3	30	25-1/2	264
270	28-1/2	49-1/4	41-1/16	37-5/16	35	3	36	31-1/2	286
300	33-7/8	54-1/4	49-15/16	45-15/16	41-7/16	3	36	31-1/2	336
330	34-1/8	54-1/4	50-7/16	46-11/16	43-1/8	3	42	37-1/2	374
365	36-3/8	64-1/4	52-7/16	48-7/16	44-1/4	3	42	37-1/2	420
402	37-7/8	64-1/4	54-11/16	-	-	3	48	43-1/2	484
445	31-5/8	76-1/4	57-3/16	-	-	3	54	49-1/2	556
490	33-3/8	76-1/4	58-1/16	-	-	3	54	49-1/2	715

Weights in pounds, less motor.